ACR# 27749.3

- 1. MATERIAL LISTED IN THE QPL TABLE IN THIS DRAWING IS APPROVED FOR ALUMINUM CERAMIC COATING TOUCH-UP, ON KAFLEX AND TUFFLEX COMPONENTS WHERE INDICATED.
- 2. USE THE MANUFACTURERS PRODUCT INSTRUCTION TO SUPPLEMENT THESE DIRECTIONS.

ON THE SUBSTRATE BEFORE THE TOUCH UP IS APPLIED.

8. AFTER CURING THE COATINGS MAY BE BURNISHED USING A FINE ABRASIVE PAD PER

6. ALTERNATE CURES ARE PERMISSIBLE WHERE ALLOWED BY MANUFACTURERS INSTRUCTION

5. IF THE DAMAGE IS THROUGH THE COATING ZINC CHROMATE PRIMER SHALL BE USED

- 3. ROUGHEN THE ALUMINUM CERAMIC SURFACE WITH 240 GRIT PAPER PRIOR TO APPLYING THE TOUCH-UP.

7. TOUCH UP MAY BE APPLIED BY BRUSH, SPRAY, OR SWAB.

A-A-58054, TYPE 1, CLASS 1, GRADE A.

PROVIDED THEY ARE UNDER 350°F.

4. USE ACETONE TO CLEAN THE INTENDED AREA.

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- SERMATEL 1
- SERMATEL
- PRODUCT

	G	λΤΥ	REQI)		CODE I DENT	PART OR IDENTIFYING					
					TOLERANCES							
			BF TW TH AN SU	UNLESS OTHERWISE SPECIF BREAK SHARP EDGES .005/ TWO PLACE DECIMALS ±.03 THREE PLACE DECIMALS ±. ANGLES ±2 SURFACE ROUGHNESS PER ASME B46.1 63/								
				_								
					THIRD ANGLE PROJECTIC							
N	IEXT	ASS	SY			\forall						

*PRODUCT DISCONTINUED BY MANUFACTURER

QUALIFIED PRODUCT LIST									
T	CURING	MANUFACTURER							
196	PER MFR Instructions	LINDE							
122*	OVEN CURE AT 300° F	LINDE							

FILE # KAMATICS KAFLEX 10-01

NO	NOMENCLATURE OR DESCRIPTION				STOCK SIZE		МАТ	ERIAL	MATERIAL SPECIFICATION	GEN NOTE	CALC WT	
		LIST OF	- MATI	ERI	AL							
FIED 5/.015 03 =.010 =2°	APPROVED	DATE		KAMATICS CORPORATION								
	5 DRAWN BY	ТМС	02/22	/23	BLOOMFIELD CONN 06002 A KAMAN COMPANY				N ř			
	CHECKED BY	BST	02/28,	/23	KAFLEX/TUFFLEX							
							OUCHUP COATINGS					
	ENG MGR	BJT	35T 02/28/2:							1		
ION	CHIEF ENG	. ,			size	code id 506		SKSP1	500-TOUCHUP		ev IC	
					SCALE: NA				SHEET: 1/1			

EO NO		ZONE	REVISIONS						
	EU NU.		REV	DESCRIPTION	Ę	DESIGN	BRG	Ъ	