

## KPS-SPECS - Revision December, 2020

Document Number	Document Title	Rev	ECN	Date Released
G-102	FINISH SPECIFICATION H-2 HELICOPTER	5	AMEND 4	20140210
KPS101	SHOP PRACTICE	H	AMEND 1	20131202
KPS120	RIVETING & LOCKBOLT	12	/DOC	19891024
KPS144	INSTL OF POLYURETHANE TAPE	A	/DOC	19971223
KPS146	BONDING OF ELASTROMETIC ANTI-EROSION GUARD	F	/DOC	19990805
KPS162	ADHESIVE BONDED STRUCTURES	16	AMEND 3	19861211
KPS163	PLY WOOD REPAIR HH-43B BLADES	04	/DOC	19980421
KPS174	APPLICATION OF ORGANIC CORROSION COMPOUNDS	B	/QML	20070703
KPS175	MOLDED PLASTIC PARTS	-	AMEND 1	19760116
KPS177	FILAMENT WOUND GLASS FIBER	4	AMEND 1	19860521
KPS178	FILAMENT ARAMID FIBER	02	AMEND 3	19921209
KPS179	CAST PLASTIC PARTS	02	/DOC	19800109
KPS182	ADHESIVE BONDING STRUCTURAL APPLICATIONS	B	AMEND 1	19991019
KPS183	TRANSVERSE FILAMENT TAPE	-	/DOC	19800129
KPS185	BONDING OF BLADE BALLAST	02	/DOC	19871109
KPS186	VULCANIZING & BONDING PROCESS	-	/DOC	19981016
KPS187	EPOXY COMPOSITE STRUCTURES	A	/DOC	19981209
KPS189	EXPANSION MOLDED STRUCTURE		AMEND 1	19880208
KPS189	EXPANSION MOLDED STRUCTURE	-	/DOC	19861029
KPS190	ADHESIVE BONDING STRUCTURE	01	AMEND 4	19900313
KPS191	ADHESIVE BOND & LAMINATING	03	/DOC	19880309
KPS202	CARBONITRIDED PARTS	02	/DOC	19820803
KPS203	CARBURIZED PARTS		AMEND 1	19920826
KPS203	CARBURIZED PARTS	12	/DOC	19890606
KPS204	FORMING 75S ALUMINUM ALLOY	02	/DOC	19600427
KPS207	ULTRA INSP OF K747-061 ROOT	04	/DOC	19881103
KPS208	MAGNETIC PARTICLE INSPECTION		AMEND 1	20100804
KPS208	MAGNETIC PARTICLE INSPECTION	L	/DOC	19971028
KPS209	SHOT PEENING REQUIREMENTS		AMEND 1	20061004
KPS209	SHOT PEENING REQUIREMENTS	12	/DOC	20040812
KPS211	CORROSION RESISTANT STEEL PARTS	08	AMEND 2	20120712
KPS212	LIQUID PENETRANT INSP	M	AMEND 1	20100902
KPS213	WELDING FUSION	12	AMEND 1	20190430
KPS215	ENGINEERING REQ FOR MARKING OF PARTS	L	AMEND 2	20160203
KPS216	ASSY & POTTING OF ELECTRICAL CONNECTORS	02	AMEND 1	19860716
KPS217	REQUIREMENTS FOR SAND & PERMANENT CASTINGS	20	/DOC	20171122
KPS218	FORGING STEEL	04	AMEND 1	19840427
KPS219	HEAT TREATMENT OF CARBON	05	/DOC	20080710
KPS220	FORMING OF MAGNESIUM ALLOY	03	/DOC	19680807
KPS221	NITRIDING OF STEEL PARTS	02	/DOC	19850411
KPS222	REQUIREMENTS FOR FORGINGS	03	AMEND 1	20120803
KPS223	ORGANIC COATINGS FOR PROTECTION	01	AMEND 3	20070529
KPS224	REQUIREMENTS FOR ROLLING OF METALLIC PARTS	13	AMEND 10	20180427
KPS225	SUPERFINISHING OF CONTACT	A	/DOC	19920303
KPS228	CHEMICAL MILLING OF ALUMINUM	-	/DOC	19661109
KPS229	CLEANING OF TITANIUM		AMEND 2	20100902
KPS229	CLEANING OF TITANIUM	01	/DOC	19830602
KPS238	ELECTROCHEMICAL REMOVAL	-	/DOC	19660614

KPS241	ELECTRICAL DISCHARGE MACHINING	-	AMEND 02	20050321
KPS242	SALT BATH NITRIDING		AMEND 1	19970718
KPS243	PAINT STRIPPING DRY BICARBONATE	C	AMEND 01	20030513
KPS244	SURFACE STRIPPING & CLEANING	A	/DOC	19961224
KPS308	PLASTIC LAMINATES AIRCRAFT STRUCTURAL	H	/DOC	19970304
KPS310	TRANSMISSION COVER FORGING	02	/DOC	19820512
KPS319	PREMIUM QUALITY OF ALLOY STEEL	-	AMEND 1	19860305
KPS330	FOIL CONDUCTIVE EXPANDED	-	/DOC	19980206
KPS331	SPLIT SLEEVE EXPANSION OF HOLES	-	AMEND 2	20000525
KPS332	INSTL OF COLD EXPANDED NUTPLATES	-	/DOC	19990513
KPS343	EROSIONN RESISTANT TAPE - AVIONICS ANTENNAS	-	/DOC	20191018
KPS344	POLYURETHANE PRESSURE-SENSITIVE TAPE	-	/QML	19970416
KPS345	DATA REQUIRED FOR VENDOR	03	/DOC	19821130
KPS347	STANDARDIZATION & PARTS	-	/DOC	19810707
KPS351	FABRIC NONCRIMPED GLASS	01	/QML	19880218
KPS361	PREPREG FILAMENT WOUND	04	/DOC	19800428
KPS362	FIBER EPOXY RESIN PREPREG	Q	/QML	20100907
KPS363	UNIDIRECTIONAL OR WOVEN	01	/QML	19871013
KPS365	ALUMINUM COATED GLASS	B	/QML	19940718
KPS366	UNIDIRECTIONAL OR WOVEN	D	/QML	20060823
KPS367	LAMINATED EPOXY BASKETWEAVE S-GLASS	A	/DOC	19970822
KPS368	UNIDIRECTIONAL OR WOVEN	A	/QML	19940718
KPS375	PREPARATION OF SURFACES	06	AMEND 3	19940923
KPS376	SURFACE PREPARTION OF	02	AMEND 1	19861014
KPS382	PLASTIC SHT ACRYLONITRILE	01	/QML	19811021
KPS382	PLASTIC SHT ACRYLONITRILE	01	/DOC	19811021
KPS384	HONEYCOMB CORE HEAT RESISTANT POLYAMIDE	M	/QML	20000608
KPS385	FOAM RIGID POLYIMIDE	G	/QML	20120112
KPS390	ADHESIVE STRUCTURAL 250F CURING	F	/QML	20101220
KPS391	ADHESIVE STRUCTURAL	C	AMEND 2	20170707
KPS392	EPOXY ADHESIVE & FOAMS	01	/QML	19871013
KPS392	EPOXY ADHESIVE & FOAMS	-	/DOC	19821027
KPS393	ADHESIVE STRUCTURAL 350F CURING	D	AMEND 1	19990202
KPS394	MODIFIED EPOXY ADHESIVES EXPANDING	I	/QML	20061024
KPS395	ADHESIVE TWO PART EPOXY	-	/QML	19860619
KPS396	ADHESIVE TWO PART EPOXY	-	/QML	19861024
KPS397	ADHESIVE STRUCTURAL 250 TO 350 DEGREE	-	/DOC	19990412
KPS398	ADHESIVE TWO-PART EPOXY LOW VISCOSITY	-	/QML	20000303
KPS398	ADHESIVE TWO-PART EPOXY LOW VISCOSITY	-	/DOC	20000303
KPS400	SPRAYABLE ELASTOMETRIC	01	/DOC	19860414
KPS401	GRAPHITE EPOXY CURE FOR SPACE	02	/DOC	19870925
KPS402	ADHESIVE STRUCTURAL CURING	02	/DOC	19890505
KPS403	EPOXY COMPOSITE MATERIAL	H	AMEND 2	20070430
KPS404	POTTING COMPOUND	02	/QML	19890512
KPS405	ADHESIVE STRUCTURAL CURING	01	/QML	19890512
KPS406	CORE SPLICE ADHESIVE FOAM	01	/QML	19890512
KPS407	POTTING COMPOUND ADHESIVE	01	/QML	19890627
KPS500	INSPECTION OF STEEL PARTS	06	/DOC	20030520
KPS502	HINGE PIN RETENTION	03	/DOC	19610712
KPS512	APPLICATION OF LOCITITE SEALANTS	03	/DOC	20070904
KPS513	ADHESIVE BONDING CEMENT RUBBER	06	/DOC	19830314
KPS516	COATING OF ALUMINUM LINERS	03	/DOC	19790629

KPS520	ACCEPTANCE TEST FOR H2	17	/DOC	19890216
KPS522	HU2K-1 FUEL SYSTEM	02	/APPEND 1	19621217
KPS525	STANDARD STRUCTURAL REPAIR	F	AMEND 2	20071018
KPS526	ROTOR BLADE STANDARD REPAIR	R	/DOC	19910605
KPS529	SHOP PRACTICES CMRB	B	AMEND 1	20000505
KPS530	APPLICATION OF FILLER PLIES	-	/DOC	19910517
KPS534	INSTL INSTRUCTIONS	03	/DOC	19620622
KPS535	INTERFERENCE FITS ASSY OF	B	AMEND 01	20040318
KPS536	SPRAYED ALUMINUM FINISH	-	/DOC	19611026
KPS537	TIN CADMIUM PLATING	02	AMEND 1	19880219
KPS538	BEARINGS ANTI-FRICTION	04	AMEND 5	20130627
KPS539	CADMIUM CYANIDE PLATING	-	/DOC	19620417
KPS543	ENGINEERING ACCEPTANCE STANDARD	B	/DOC	19920113
KPS544	ENGINEERING ACCEPTANCE STANDARD	A	/DOC	19920113
KPS547	THREADS ROLLED EXTERNAL	-	AMEND 2	20011120
KPS548	PLASMA SPRAYED COATINGS	-	/DOC	19830519
KPS555	ELECTROFORMED NICKEL PARTS	-	AMEND 1	20110627
KPS556	BETA HEAT TREATED TITANIUM	01	AMEND 1	19860326
KPS580	BRAZING OF ALUMINUM ALLOYS	-	/DOC	19830511
KPS581	INPROCESS WELDING OF CASTINGS	-	AMEND 1	19920522
KPS590	RIGGING PROCEDURES FOR ENGINE CONTROLS	B	AMEND 1	20170118
KPS591	STATIC & DYNAMIC BALANCING SH-2G CMRB	-	AMEND 1	20001129
KPS600	HOT ISOSTATIC PRESSING	-	AMEND 1	19920522
KPS604	LASER CUTTING	-	/DOC	19990831
KPS605	HIGH DENSITY CHROME PLATING	03	/DOC	20031030
KPS652	WATERTIGHTNESS TESTING OF SH-2F	01	AMEND 1	20010425
KPS900	AIRCRAFT STRUCTURAL SPRUCE	A	/DOC	20160617
KPS901	GLUING OF SPRUCE STOCK	A	AMEND 2	20110413
KPS902	AIRCRAFT STRUCTURAL MAPLE	B	/DOC	20160617
KPS903	GLUING OF MAPLE STOCK	B	/DOC	20000228
KPS904	REINFORCEMENT FOR BLADES	B	AMEND 3	19961224
KPS905	CORE MATERIAL SYNATACTIC EPOXY FILM	A	/QML	19940718
KPS906	PREPREG EPOXY 350F CURING	B	AMEND 5	20111107
KPS907	COMPOSITE MATERIALS 350F CURE	D	AMEND 3	19990126
KPS908	ADHESIVE TWO-PART EPOXY	A	AMEND 3	20170629
KPS909	ADHESIVE EPOXY STRUCTURAL 250F CURE	E	/QML	20101221
KPS910	PROCESSING OF FIBER COMPOSITES	A	AMEND 4	20170303
KPS911	NEOPRENE GUM RUBBER	A	/QML	20110106
KPS912	ADHESIVE,EPOXY,STRUCTURAL REPAIR 175F-250F CURING	A	/QML	20131008
KPS913	BONDING FILM ADHESIVE	-	AMEND 2	20110405
KPS914	STRUCTURAL BONDING PASTE ADHESIVE	-	/DOC	19911127
KPS915	IMPROVED PEEL EPOXY PASTE ADHESIVES	C	AMEND 1	20000908
KPS916	ADHESIVE EPOXY STRUCTURAL 350F CURE	C	/QML	20110930
KPS917	PREPREG FIBER EPOXY 250F CURE	C	/QML	20100907
KPS918	MODIFIED EPOXY ADHESIVES EXPANDING	C	/QML	20061024
KPS919	PREPARATION OF SURFACES	A	AMEND 2	20060117
KPS920	SURFACE PREPARTION OF TITANIUM	-	AMEND 1	19931208
KPS921	ADHESIVE BONDING FILM 250F CURE	-	/QML	19940718
KPS922	HONEYCOMB CORE HEAT RESISTANT POLYAMIDE	B	/QML	20150804
KPS923	FOAM RIGID POLYIMIDE	F	/QML	20120111
KPS924	PREPREG ALUMINIM COATED GLASS	-	/QML	19940718
KPS925	BONDING OF LEADING EDGE ASSY	B	/DOC	19950413

KPS926	ADHESIVE, HIGH PEEL EPOXY 250F CURING	00	/QML	20100923
KPS927	TORSIONAL SPRING CONSTANT BLADE	A	AMEND 2	20170303
KPS928	ADHESIVE, EPOXY ELEVATED TEMPERATURE 350F CURING	00	/QML	20100923
KPS929	CARBON EPOXY PREPREG 350F CURE	B	/QML	20090611
KPS930	FOIL CONDUCTIVE EXPANDED	-	AMEND 1	19970701
KPS931	CURING LEADING EDGE ASSY	B	AMEND 1	20171018
KPS932	K1200 ROTOR BLADES STANDARD SHOP PROCEDURES	P	AMEND 19	20190920
KPS933	POTTING COMPOUND EPOXY PASTE		AMEND 2	19950109
KPS934	K-1200 ROTOR BLADES MAJOR REPAIR OF SPAR	B	/DOC	20180227
KPS935	SERVO FLAPS WIND TUNNEL BALANCING	A	/DOC	19971120
KPS936	PREPREG,UNIDIRECTIONAL OR WOVEN FIBER,CARBON EPOXY	A	AMEND 1	20111116
KPS937	ELECTRICAL WIRING HARNESS	-	/DOC	19940117
KPS938	CARBON TOW, CONTINOUS FIBER, EPOXY IMPREGNATED	0	/QML	20110124
KPS938	CARBON TOW, CONTINOUS FIBER, EPOXY IMPREGNATED	0	/DOC	20110124
KPS939	ROTOR BLADE EROSION PROTECTION SYSTEM, SPRAYABLE	0	/DOC	20111222
KPS941	SURFACE FILM WITH FOIL, CONDUCTIVE, PERFORATED	B	/QML	20131008
KPS950	FINISHES K1200 HELICOPTER	C	AMEND 4	20191218
KPS951	SHOP PRACTICE	A	AMEND 1	20090618
KPS960	ROTOR BLADE WHIRL TESTING	C	AMEND 1	20180207
KPS961	CONTROL BUILDUP & RIGGING	-	AMEND 1	19960219
KPS962	STATIC BALANCING BLADES	A	/DOC	20030807
KPS965	K-1200 BLADE SPAR INSPECTION PROCEDURE	B	/DOC	20130418
KPS966	PREPREG,UNIDIRECTIONAL OR WOVEN FIBER	-	/QML	20060814
KPS966	PREPREG,UNIDIRECTIONAL OR WOVEN FIBER	-	/DOC	20060814
KPS970	STRIPPING OF CERAMIC COATINGS	-	/DOC	19960201