

KAMAN AIR VEHICLES - Process Code Listing

Process Code	Description	Specification	Internal Specification
001-1	FINISHING - ANODIZE-CHROMIC	MIL-A-8625 TYPE 1	GSS 9030
001-2	FINISHING, ANODIZE-SULFURIC	MIL-A-8625 TYPE 2	
001-3	FINISHING, ANODIZE-DYED	MIL-A-8625 DYED	
001-4	FINISHING, ANODIZE-PHASHORIC ACID	KAC REQUIREMENTS	
002	FINISHING - ANODIZE-HARD	MIL-A-8625 TYPE III	AMS 2469
003	FINISHING - CONVERSION COATING	MIL-C-5541	GSS 9010
004	HARDCOAT, TEFLON-IMPREGNATED OR CODEPOSITED, OF ALUM ALLOYS	AMS 2482	
005	DURANODIC FINISH F-14.2975	BOEING REQUIREMENT	
011-1	MAGNESIUM TREATMENT DICHROMATE	MIL-M-3171 TYPE III	GSS 9012
011-2	MAGNESIUM TREATMENT CHROME PICKLE	MIL-M-3171 TYPE I	GSS 9012
011-3	DICHROMATE MAGNESIUM, DOW 19	MIL-M-3171	
012-1	MAGNESIUM TREATMENT ANODIZE	MIL-M-45202	
012-2	MAGNESIUM TREATMENT - HAE	MIL-M-45202	
019	PASSIVATE - CLEANING		KPS 211
021	PASSIVATE - ALL TYPES	QQ-P-35, TYPE I	ASTM A967-96, AMS 2700
021-1	PASSIVATE	QQ-P-35, TYPE I	ASTM A967-96, AMS 2700
021-2	PASSIVATION	QQ-P-35 TYPE II	ASTM A967-96, AMS 2700
021-3	PASSIVATE	QQ-P-35, TYPE III	ASTM A967-96, AMS 2700
021-4	PASSIVATE	QQ-P-35, TYPE IV	ASTM A967-96, AMS 2700
021-5	PASSIVATE	QQ-P-35, TYPE V	ASTM A967-96, AMS 2700
021-6	PASSIVATION	QQ-P-35 TYPE VI	ASTM A967-96, AMS 2700
021-7	PASSIVATION	QQ-P-35 TYPE VII	ASTM A967-96, AMS 2700
021-8	PASSIVATION	QQ-P-35 TYPE VIII	ASTM A967-96, AMS 2700
022	PASSIVATE - BLACK	MIL-STD-171	GSS 7021
023	PHOSPHATE TREAT, ABRASIVE CLEANING	KAC REQUIREMENTS	
031	PHOSPHATE TREATMENT - ZINC	TT-C-490	GSS 8060
032	PHOSPHATE TREATMENT MANGANESE/PHOS	MIL-P-16232	GSS 9022
041	PHOSPHATE TREATMENT OXIDE-BLACK	MIL-C-13924	
051	VACUUM DEPOSITED-CADMIUM	MIL-C-8837	
052	VACUUM DEPOSITED - ALUMINUM	MIL-C-23217	

053	ION VAPOR DEPOSITION, ALUMINUM	MIL-C-83488	AMS 2427
053-1	ION VAPOR DEPOSIT (IVD) CL 2	MIL-C-83488	
053-2	ION VAPOR DEPOSIT (IVD) CL3	MIL-C-83488	
061	EPOXY PRIMER	MIL-PRF-85582	KPS 950
061-1	PAINT & FINISH - PRIMERS	KAC REQUIREMENTS	GSS 4310
061-2	PAINT & FINISH - ENAMELS	MIL-F-18264	GSS 4401
061-3	PAINT & FINISH - ACRYLICS	MIL-L-81352	GSS 4402
061-4	PAINT & FINISH - EPOXY	KAC REQUIREMENTS	GSS 4501
061-5	PAINT & FINISH - RESIN COATING	MIL-PRF-3043	
061-6	PAINT & FINISH - POLYURETHANE	MIL-C-83286	
061-7	PAINTING	MIL-PRF-85285	
061-8	EPOXY PRIMER - HIGH SOLIDS	MIL-PRF-23377	G-102
061-9	POLYURETHANE COATING- HIGH SOLIDS	MIL-PRF-85285	G-102
071	SOLID FILM LUBRICANT	MIL-L-23398	
072	SOLID FILM LUBRICANT	MIL-L-8937/46010	GSS 10300
073	SOLID FILM LUBRICANT	MIL-L-81329	
074	CERAMIC BONDED COATING		AMS 2506
075	METALLIC-CERAMIC COATING TYPE 1/CL1	MIL-C-81751	
075-1	METALLIC-CERAMIC COATING TYP1/CL4	MIL-C-81751	
101	INSPECTION - GAS ANALYSIS	KAC REQUIREMENTS	
102	INSPECTION - CHEMICAL	KAC REQUIREMENTS	
103	INSPECTION - ENVIRONMENTAL TEST	KAC REQUIREMENTS	
104	INSPECTION - GENERAL LABORATORY	KAC REQUIREMENTS	
105	INSPECTION - MECHANICAL	KAC REQUIREMENTS	
105-9	MECHANICAL TESTING	KAC REQUIREMENTS	
106	INSPECTION - METALLURGICAL	KAC REQUIREMENTS	
107	INSPECTION DIMENSIONAL CHECK	KAC REQUIREMENTS	
108	Manufacturing - CAD, CAM, CMM	KAC Requirements	QP-1
108-1	Boeing 3DMBD		
108-2	Sikorsky - DPD	ASQR-01	
108-3	Norhrop Grumman	SQAR	
111	INSPECTION - CALIBRATION	MIL-C-45662	
121	INSPECTION PENETRANT (P.E)	ASTM 1417	KPS 212
122	INSPECTION PENETRANT		KPS 217
123	INSP PENETRANT WATER WASH, GRP VI	ASTM 1417	KPS 212
131	INSPECTION - MAGNETIC PARTICLE	ASTM E 1444	KPS 208

141	INSPECTION NITAL ETCH	MIL-STD-867	GSS 19200A/KPS 500
151	INSPECTION RADIOGRAPHIC	MIL-I-6865/STD-453	KPS 217
152	Digital Radiography	ASTM-E1742,E2698	KPS 217
161	INSPECTION ULTRASONIC	MIL-I-8950/STD-2154	
161-1	INSPECTION ULTRASONIC	KAC REQUIREMENTS	
161-2	INSPECTION ULTRASONIC		AMS 2630/GSS 16101
161-3	INSPECTION ULTRASONIC TITANIUM		
201	MISC. IMPREGNATE	MIL-STD-276	
201-1	MISC. PRESSURE TEST	MIL-R-5520	
201-2	PRESSURE TEST TO 500 PSI	KAC REQUIREMENTS	
201-3	PRESSURE TESTING - LOW PRESSURE ONLY	KAC REQUIREMENTS	
202	BONDING	KAC REQUIREMENTS	KPS 513/GSS 6401
202-1	MISC. ADHESIVE BONDING		KPS 182
202-2	MISC. ELASTOMERIC BONDING	KAC REQUIREMENTS	
202-3	MISC. TITANIUM, SURFACE PREPARATION	KAC REQUIREMENTS	
202-4	EPOXY COMPOSITE STRUCTURES	KAC REQUIREMENTS	KPS 187
203	BEARINGS, MFG.	KAC REQUIREMENTS	KPS 538
210	INTERFERENCE FIT		KPS 535
210-1	INTERFERENCE FIT-LIMITED PART NO. SPECIFIC		KPS 535
211-1	METALLIZING	MIL-M-6874	KPS 516
211-2	METALLIZING	MIL-W-6712	KPS 536
211-3	METALLIZING (FLAME SPRAY)	KAC REQUIREMENTS	
211-4	SPRAYED METAL FINISH, ALUMINUM		AMS 2450
211-5	METALLIZING		KPS 548
212	MOLYKOTE	KAC REQUIREMENTS	
213	SILK SCREEN PRINTING	KAC REQUIREMENTS	
214	ENGRAVING MECHANICAL	KAC REQUIREMENTS	
214-1	PHOTOENGRAVING		GSS 4709
221-1	SHOT-PEEN - GLASS	AMS 2430	GSS 5310/KPS209
221-2	SHOT-PEEN - SHOT	AMS 2430	GSS5310/KPS209
221-3	SHOT PEENING, WET GLASS		AMS 2430
221-4	MECHANICAL SURFACE PREPARATION	KAC REQUIREMENTS	KPS 243
221-5	PMB PAINT STRIPPING	KAC REQUIREMENTS	
231	ROLLING - SURFACE		KPS 224
232	ROLLING - THREAD		KPS 547
232-1	ROLLING - THREAD	MIL-S-8879 & 7742	

232-3	GRINDING - THREAD	KAC REQUIREMENTS	
240	Cold Working of Holes	KPS 331	
241-1	WELDING - FUSION	MILW-18326/8604/8611	AMS 2689/KPS 213
241-2	WELDING, RESISTANCE STITCH	MIL-W-6858/6860	
241-3	WELDING RESISTANCE SPOT	MIL-W-6858/6865	
241-4	WELDING, RESISTANCE SEAM	MIL-W-6858/6865	
241-5	WELDING, FUSION	MIL-T-5021	
241-6	WELDING, ELECTRON BEAM	MIL-W-46132	KPS 213
241-7	WELDING, FLASH	AMS 7498	
241-8	COSMETIC WELD REPAIR	PER DWG REQUIREMENTS	
241-9	STRESS RELIEVE		KPS 213
251	BRAZING - TORCH	MIL-B-7883	GSS 6307
252	BRAZING, INDUCTION	MIL-B-7883	GSS 6307
252-1	BRAZING, COPPER		AMS 2670
252-2	BRAZING, COPPER		AMS 2671
252-3	BRAZING SILVER (HI TEMP)		AMS 2664
252-4	BRAZING SILVER (LOW TEMP)		AMS 2665
253	SOLDERING	MIL-STD-454/2000 P4	
254	SOLDERING PGM. REQMTS	WS6536	
255	SOLDERING REQUIREMENTS	MIL-STD2000 TASK F&G	
255-1	SOLDERING REQUIREMENTS	MIL-STD-2000	
255-2	SOLDERING REQMT'S & ESD CONTROL	J-STD-001	
255-3	SOLDERING CL 1	IPC-A-610C	
261	VIBRO-FINISHING	MIL-C-6021	
261-1	SUPERFINE FINISHING		KPS 225
271	SYNTHETIC-COATING	KAC REQUIREMENTS	
281	CHEMICAL-ETCH		AMS 2491/KPS 217
281-1	CHEMICAL ETCH		AMS 2491
290	BATTERY RECHARGING		
291	PACKAGING-BEARING	MIL-B-197	
291-1	PACKAGING - SPECIALTY	KAC REQUIREMENTS	
292	CHEMICAL-MILLING	MIL-C-81769	KPS 228
292-1	CHEMICAL MILLING ALUMINUM ALLOYS--GRUMMAN	GSS 26100G	
293	CLEANING - TITANIUM		KPS 229
293-1	TITANIUM CLEANING - SOLVENT WIPE ONLY		KPS 229

294	ELECTRONIC BALANCING	KAC REQUIREMENTS	
295	HOT ISOSTATIC PRESSING (HIP)		KPS 600
296	SOFTWARE QA PROG/DESIGN	KAC REQUIREMENTS	
296-1	SOFTWARE QA PROG/PRODUCTION	KAC REQUIREMENTS	
296-2	SOFTWARE QA PROG/INSPECTION	KAC REQUIREMENTS	
296-3	SOFTWARE QA PROG/TEST	KAC REQUIREMENTS	
297	STATISTICAL PROCESS CONTROL	KAC REQUIREMENTS	
297-1	SPC LIMITED	KAC REQUIREMENTS	
297-2	STATISTICAL SAMPLING PROGRAM		KAC REQUIREMENTS
298	OPTICAL COMPONENTS	KAC REQUIREMENTS	
299	AS9100 QUALITY MANAGEMENT SYSTEM-AEROSPACE	AS9100:REV C :2009	
299-1	ISO 9001:2008 QUALITY MANAGEMENT SYSTEMS-REQUIREMENTS	ISO 9000: 2005	
299-2	ISO 9002 SYSTEM CERTIFICATION	ISO 9000	
299-3	ISO 9003 SYSTEM CERTIFICATION	ISO 9000	
299-4	AS 9110 QMS - Requirements for Aviation Maintenance Org	AS9110	
299-5	QS-9000:1998		
299-6	AS9100:2004		
299-7	AS9120A:2009 QMS-DIST	AS9120A:2009 QMS-DIS	
299-9	LAB SYSTEM	ISO 17025	
300	AS9100D:2016	AS9100D:2016	
300-1	ISO9001:2015	ISO9001:2015	
300-2	AS9120B		
300-3	IATF 16949:2016		
300-4	Calibration ISO certification	ISO/IEC 17025:2005	
301-1	PLATING-ELECTRO CADMIUM	SAE AMS QQ P 41 TY I	
301-2	PLATING (ELECTRO) - CADMIUM	SAE AMSQQ P 416 TY 2	GSS 8050
301-3	PLATING (ELECTRO) - CADMIUM	SAE AMSQQ P 416 TY 3	GSS 8050
301-4	PLATING (ELECTRO) - CADMIUM	NAS-672	
301-5	PLATING (ELECTRO) - BRUSH CADMIUM	MIL-STD-865	
302	PLATING (ELECTRO) - TIN CADMIUM	AMS 2419	GSS 8052/KPS 537
302-1	TIN - CAD PLATING	AMS 2408	KPS 537
303	PLATING (ELECTRO) - CYANIDE CADMIUM		KPS 539
311	PLATING (ELECTRO) - THIN CHROMIUM	KAC REQUIREMENTS	
311-1	CHROME/THIN HARD DENSE		AMS 2438
312	PLATING- CHROMIUM ON ALUMINUM	KAC REQUIREMENTS	
313-1	PLATING - CHROMIUM	SAE AMSQQ C 320 CL 1	

313-2	PLATING - CHROMIUM	SAE AMSQQ C 320 CL 2	AMS 2406/GSS 8250
313-3	PLATING - ELECTROLIZING	KAC REQUIREMENTS	
313-4	PLATING - BRUSH CHROMIUM PLATING	MIL-STD-865	
314	PLATING - PLAT STRIP, NON-ELECTRO	KAC REQUIREMENTS	
321	PLATING - GOLD	MIL-G-45204	GSS 8100A
331	PLATING - COPPER	MIL-C-14550	AMS 2418
331-1	PLATING - BRUSH COPPER PLATING	MIL-STD-865	
341	PLATING - SILVER	ASTM B 700	AMS 2412
341-1	PLATING - BRUSH SILVER PLATING	MIL-STD-865	
342	PLATING - SILVER HI BAKE	QQ-S-365	AMS 2410
351	PLATING - TIN	MIL-T-10727	GSS 8300
351-1	PLATING - BRUSH TIN PLATING	MIL-STD-865	
361	PLATING - ZINC	QQ-Z-325	
361-1	PLATING - BRUSH ZINC LATING	MIL-STD-865	
361-2	ZINC NICKEL PLATING	AMS 2417	
361-3	ZINC COATING	ASTM B633 TY11,CLSC3	
362	PLATING - TIN	KAC REQUIREMENTS	
371	PLATING, NICKEL - ELECTROLESS		AMS 2404
372	PLATING, NICKEL - SULFAMATE		AMS 2424
373	PLATING, NICKEL - GENERAL PURPOSE	SAE AMS QQ N 290	AMS 2404
373-1	PLATING - BRUSH NICKEL PLATING	MIL-STD-865	
374	PLATING, NICKEL - ELECTROLESS		AMS 2405
374-1	PLATING, NICKEL - ELECTROLESS	MIL-C-26074	
375	PLATING, NICKEL - HARD		AMS 2423
376	PLATING - CHROMIUM		AMS 2406
376-1	PLATING - CHROMIUM, HIGH DENSITY		KPS 605
377	PLATING - ELECTRO-FORMING, NICKEL		KPS 555
390	PLATING - RODIUM	MIL-R-46085	
401	THERMAL TREAT - ALUMINUM	MIL-H-6088	GSS 5201, AMS 2770
401-1	ALUMINUM HEAT TREAT FURNACE	MIL-H-6088	GSS 5201, AMS 2770
401-2	ALUMINUM HEAT TREAT SALT BATH	MIL-H-6088	GSS 5201
401-3	THERMAL-STRESS RELIEVE, ALUMINUM	MIL-H-6088	AMS 2770
401-4	ALUMINUM STRESS RELIEVE	KAC REQUIREMENTS	
411-2	BRAZING, FURNACE	MIL-B-7883 TYPE 2	AMS 6307
412	BRAZING, ALUMINUM - SALT	AMS 2672/2673	GSS 6301
421	THERMAL TREAT - CARBONITRIDE	KAC REQUIREMENTS	KPS 202

431	THERMAL TREAT - CARBURIZING		KPS 203
441	THERMAL TREAT,INDUCTION HARDENENING	KAC REQUIREMENTS	
451	THERMAL TREAT - MAGNESIUM	MIL-M-6857	
461-1	THERMAL TREAT - NITRIDING STEEL		AMS 2756/KPS 221
461-2	THERMAL - NITRIDING STAINLESS STEEL		KPS 221
461-3	THERMAL TREAT,NITRIDING SALT BATH		AMS 2755
461-5	LIMITED NITRIDE APPROVAL-SHIMS ONLY	AMS 2755	
461-6	SALT BATH NITRIDING		KPS 242
461-7	ION/PLASMA NITRIDING	AMS 2759/8	
471	THERMAL TREAT - STAINLESS STEEL		GSS 5104/KPS 211
481	THERMAL - CARBON & LOW ALLOY STEEL		KPS 219
481-1	THERM TREAT - STEEL-FURNACE	MIL-H-6875, KPS219	GSS 5100A/KPS 219
481-2	THERMAL TREAT - STEEL SALT	MIL-H-6875	GSS 5100A
481-3	THERM TREAT- STEEL STRESS RELIEVE	MIL-H-6875	GSS 5105,KPS 219
481-4	STRESS RELIEVE	KPS 221	
481-5	Heat Treatment of Steel	SAE-AMS-2759	
482-1	THERMAL TREAT-COPPER BERYLLIUM	MIL-H-7199	
490	THERMAL TREAT - TITANIUM	MIL-H-81200	
501	NADCAP - CHEM PROCESSING	AS7108	
501-1	NADCAP - Chemical Milling	AC 7108/5	
501-2	NADCAP - Vacuum Cad Deposit	AC7108/7	
502	NADCAP-DRY FILM COATINGS	AC7108/1	
503	NADCAP-ETCH	AC7108/2	
504	NADCAP-SURFACE PREP PRIOR TO BOND	AC7108/3	
505	NADCAP - Elastomer Seals	AC7115	
506	NADCAP-LAB TESTING, DIFFERENTIAL THERMAL ANALYSIS	AC7101/8	
507	NADCAP-LAB TESTING HEAT TREATING	AC7101/9	
508	NADCAP-DISTRIBUTORS	AS7104	
509	NADCAP-Accredit audit, ISO/IEC 17025	AC7006	
510	NADCAP-GenI Matl Lab Testing	AC7101/1	
511	NADCAP - MECHANICAL TESTING	AC7101/3	
512	NADCAP - HARDNESS TESTING	AC7101/5	
513	NADCAP - CHEMICAL TESTING	AC7101/2	
514	NADCAP - METALLOGRAPHIC & MICROHARDNESS TESTING	AC7101/4	
515	NADCAP - CORROSION TESTING	AC7101/6	
516	NADCAP - MECHANICAL TESTING SPECIMEN PREPARATION	AC7101/7	

517	NADCAP - FASTENER TESTING	AC7101/11	
518	NADCAP-COATING EVALUATION LAB PRACTICES	AC7109/5	
519	NADCAP-MATERIALS TESTING	AS7101	
520	NADCAP-NDT	AS7114	
521	NADCAP-PENETRANT	AS7114/1	
522	NADCAP-SURFACE ENHANCEMENT	AS7117	
522-1	NADCAP-Computer Controlled Peening	AC 7117/1	
522-2	NADCAP- Automated Peening	AC 7117/2	
522-5	NADCAP-Manual Peening	AC 7117/5	
523	NADCAP-MAG PARTICLE	AS7114/2	
524	NADCAP-RADIOGRAPHY	AS7114/4	
525	NADCAP-ULTRASONIC	AC7114/3	
526	NADCAP - Digital Radiography	AC7114/6	
529	Electronics - Printed Boards	AC7119	
530	NADCAP-COATINGS	AS7109	
531	NADCAP-THERMAL SPRAY	AC7109/1	
534	NADCAP-STRIPPING	AC7109/4	
540	NADCAP- HEAT TREATING	AS7102	
541	NADCAP-BRAZING	AC7102/1	
542	NADCAP-WELDING/BRAZING	AS7110	
542-1	NADCAP-Welder/Welding Operator Qualification	AC 7110/12	
542-2	NADCAP-Metallographic Evaluation of Welds	AC 7110/13	
542-3	NADCAP - Laser Welding	AC 7110/6	
543	NADCAP-NONCONVENTIONAL MACHINING	AS7116	
543-1	LASER BEAM MACHINING	AC7116/4	
544	NADCAP-FLUID DISTRIBUTION STDS	AS7112	
545	NADCAP-FUSION WELDING	AC7110/5	
546	NADCAP-BRAZING(TORCH/INDUCTION)	AC7110/1	
547	NADCAP-RESISTANCE WELD (SPOT, SEAM,PROJECTION)	AC7110/4	
548	NADCAP-ALUMINUM HEAT TREATING	AC7102/2	
549	NADCAP-CARBURIZING	AC7102/3	
550	NADCAP-COMPOSITES	AS7118	
551	NADCAP-HEAT TREAT HARDNESS TESTING	AC7102/5	
552	NADCAP-NITRIDING	AC7102/4	
560	NADCAP - Fluid Distribution	AC7123	
599	NADCAP-QA PROGRAM	AC7004	

600	Shop Supply Only		
601	Ground support - training and publications		
800	KMAX PURCHASES	FAA Order 8102.12	
801	UNLIMITED FAA REPAIR STATION	KAC REQUIREMENTS	
802	LIMITED FAA REPAIR STATION	KAC REQUIREMENTS	
803	Authorized FAA IA		
804	CAA New Zealand Certification		
805	KSD 0408 SUPPLIER	KSD 0408	
807	ISO/AS 9100 REGISTRAR		ISO 9001:2008, AS 9100
810	SALES OFFICE ONLY-NO PRODUCT PROCESSING		
820	TOOLING SUPPLIER		
821	GROUND SUPPORT EQUIPMENT ONLY		
825	CALIBRATION SERVICES	MIL-STD-45662	
826	Metrology support supplies	KAC Requirements	
830	PROOF TEST & PRE STRETCH CABLE ASSY	MIL-W-83420	
840	Repair Facility Only		
850	APR FOR MDS MATERIAL ONLY		
855	RAW MATERIAL SUPPLIER ONLY		
860	APR FOR SHIP BY SHIP BASIS ONLY		
865	Approved for Commercial Contracts Only		
866	***ALSO APPROVED IN EPICOR***		
870	NAME PLATES ONLY		
875	KISM REQUESTED SUPPLIER		
880	SPECIAL APPROVAL FOR BLANKET P.O.S		
882	Ground Support (Transportation Services)	KAC Requirements	
885	***KMAX PRODUCT ONLY***	N/A	
886	Boeing Military APPRVD SOURCE-DPS Processes ONLY		
887	BOEING COMMERCIAL SOURCE-APPRVD FOR BOEING COMM PARTS ONLY		
888	SPLR. APRVD FOR START-UP ONLY		
889	NORTHROP GRUMMAN APPRVD SOURCE-NORTHROP GRUMMAN PARTS ONLY		
890	APPROVED FOR CUSTOMER SUPPLIED MATERIAL		
891	SIKORSKY APPROVED SUPPLIER		
892	Bell Approved Supplier		
894	Maintenance/Facility Purchases		
895	***TUCSON SUPPLIERS ONLY***		

896	APPROVED FOR PURCHASE OF GOVT MATL		
898	CERTIFIED SUPPLIER	QIP 06-02	
899	DIR SUPPLIER	QIP 06-02a	
900	MDHI SUPPLIER		
908	ROLLING RINGS		
909	GENERAL MACHINING SUPPLIER		
909-0	GENERAL MACHINING, LIMITED	KAC REQUIREMENTS	
909-1	ELECTRICAL DISCHARGE MACHINING		KPS 241
909-2	GEN. MACHINE (WATERJET)	KAC REQUIREMENTS	
909-9	RESTRICTED CAPABILITY		
910	FORGING SUPPLIER		
910-1	FORGING SUPPLIER		KPS 556
911	CASTING SUPPLIER		
911-1	CASTING SUPPLIER - NONMETALLIC		
912	ELECTRONICS SUPPLIER		
912-1	FIBER-OPTICS	KAC REQUIREMENTS	
913	METAL FORMING		
913-1	HOT METAL FORMING		
913-2	METAL STAMPING		
913-9	METAL FORMING/HOT METAL FORMING	KAC & ROCKWELL REQ	
914	INJECTION - VACUUM MOLDING		
914-1	COMMERCIAL INJECTION MOLDINGS		
914-2	SINTERED MOLDING	MIL-T-21014	
915	SYNTHETIC COATINGS		
916	PLASTIC MOLDINGS		
916-1	PLASTIC SPRAY COATING		
916-2	FABRICATION, CANVAS & FABRICS	KAC REQUIREMENTS	
917	RUBBER PRODUCTS		
918	FILAMENT WINDING		
918-1	TERMINAL-CABLE ASSYS, SWAGED TYPE	MIL-T-6117	
918-2	MFG.ELECTRO/MECHANICAL CABLE	KAC REQUIREMENTS	
919	MICROFILM		
920	FIBERGLASS LAMINATES	KAC REQUIREMENTS	
920-1	METAL LAMINATES	KAC REQUIREMENTS	
921-1	PROPRIETARY VENDOR, MISC. ITEMS		
921-2	DISTRIBUTOR		

922	WASHERS/GASKETS-NONMETALLIC		
922-1	WASHERS/GASKETS METALLIC	KAC REQUIREMENTS	
923-1	HONEYCOMB, METALLIC	KAC REQUIREMENTS	
923-2	HONEYCOMB, NONMETALLIC	KAC REQUIREMENTS	
924	RAW MATERIAL SUPPLIER	KAC REQUIREMENTS	
925	OPTICAL FABRICATION	KAC REQUIREMENTS	
926	LUMBER/WOOD PRODUCTS ONLY	KAC REQUIREMENTS	
999-1	QUALITY PROGRAM REQUIREMENTS	MIL-Q-9858	
999-2	INSPECTION SYSTEM REQUIREMENTS	MIL-I-45208	
999-3	COMMERCIAL CONTROL SYSTEMS		
999-4	KAC SUPPLIER CONTROL		QPS-1
999-5	D1-9000 ADVANCED QUALITY SYSTEM	DI-9000	
999-6	Engineering support only		
ID	Internal documents		
O53	IVD ALUMINIUM HIGH PURITY CL 1	MIL-C-83488	
P001	ANODIZE	SAC	
P091	ALODINE	SAC	
P150	AGEING	SAC	